TUBING CUTTER SELECTION

| Pipe Cutter | | Page No. | Diameter | | Material / | [/] Diameter | |
|---|--|-----------|---|-------------------|------------|-----------------------|-------------|
| | | raye NU. | Diameter | Steel / Stainless | Copper | Aluminum | Plastic/PVC |
| Close Quarters Tubing Cutters | <u>بن</u> | 3.14 | 1⁄4" - 1 1⁄8" | • | • | • | |
| 2-in-1 Close Quarters AUTOFEED™ Cutter | Ľ | 3.15 | 1/4" - 1 1⁄8" | • | • | • | |
| Constant Swing Tubing Cutters | | 3.15 | 1/8" - 1 ³ /8" | ٠ | • | • | |
| Enclosed Feed Tubing Cutters | C.S.A | 3.16 | 1/4" - 2 3/8" | • | • | • | |
| Quick-Acting Tubing Cutters | and the second s | 3.16 | ¹ /4" - 6 ⁵ /8" | • | • | • | • |
| Screw Feed Tubing Cutters | C. S. S. C. S. | 3.17 | 1/8" - 3 1/8" | • | • | • | |
| Internal Tubing Cutters | | 3.17 | 2-4 | • | • | • | • |
| Stainless Steel Duty Tubing Cutters | 5 | 3.17 | ³ / ₁₆ " - 2 ⁵ /8" | • | • | • | |
| Plastic Pipe Cutters | × | 3.19-3.21 | ¹ /8" - 1 7/8" | | | | • |



CLOSE QUARTERS TUBING CUTTERS

- Specifically designed for use in restricted spaces on small diameter, hard and soft copper, aluminum, brass and plastic tubing.
- Rollers include grooves for close-to-flare cuts on models 101, 101J and 118.
- Strong, lightweight slide and wheel housing, and large knurled feed screw knob give easy control of cutting pressure for clean cuts.
- Models 117 and 118 include a self-feeding AUTOFEED[®] cutter wheel that automatically cuts after tightening the knob only once.
- Models 101, 117 and 118 feature a special knob for easier tightening of the feedscrew.
- Model 101-ML is for multilayer tubing in only.

| Catalog Model | | Description | Std. Wheel | Capa | acity | We | Std. Pack | |
|---------------|-------|-------------------------------------|-------------|--|--------|-----|-----------|-----------|
| No. | No. | Description | Stu. Wileei | in. | mm | lb. | kg | SIU. Pack |
| 40617 | 101 | | E-3469 | 1/4 - 1 1/8 | 6 - 28 | 1/2 | 0.23 | 6 |
| 21938 | 101ML | Close Quarters Cutter | E-2155 | 1/4 - 1 1/8 | 6 - 28 | 1/3 | 0.15 | 1 |
| 32975 | 103 | | E-3469 | 1/8 - ⁵ /8 | 3 - 16 | | | 6 |
| 32985 | 104 | | E-3469 | ³ / ₁₆ - ¹⁵ / ₁₆ | 5 - 24 | 1/3 | 0.15 | 6 |
| 97787 | 117 | Close Quarters AUTOFEED Cutter | E-3469 | ³ / ₁₆ - ¹⁵ / ₁₆ | 5 - 24 | | | 12 |
| 86127 | 118 | Close Quarters AUTOFEED Cutter Only | E-3469 | 1/4 - 1 1/8 | 6 - 28 | 5/ | 0.00 | 6 |
| 32933 | _ | Ratchet Handle | | - | - | 5/8 | 0.26 | NA |



Models 117 and 118 include a self-feeding cutter wheel that automatically cuts after tightening the knob only once (AUTOFEED). *Models 101 and 118 include spare cutter wheel in knob.

For best cutting results, change the cutter's wheel pin at least once for every two cutter wheel replacements.





2-IN-1 CLOSE QUARTERS AUTOFEED® CUTTER

- The RIDGID[®] Model 118 Close Quarters with AUTOFEED[®] operation is available with a ratchet handle to allow for easier cutting in tight, restricted spaces. With its rugged and compact design, the handle can be attached to the cutter and operated in ratchet steps as small as 10 degrees. This allows for fine indexing of the cutter to operate in tight spaces. The new ratchet handle allows more flexibility and mobility while keeping the AUTOFEED[®] features of the model 118 Cutter, which is designed to cut hard and soft copper, aluminum and brass.
- Featuring the 2-in-1 Close Quarters Cutter where the cutter can be used alone or with the ratchet handle, a light and ergonomic accessory to help use the cutter in tight and restricted spaces.
- Easy to use in hard-to-reach areas because the knob only needs to be tightened once.
- Adjustable to any size from 1/4" 1 1/8" (6-28 mm) OD.
- Tubing cutter comes with a spare E-3469 Cutter Wheel in knob.
- New football-shaped knob in the cutter.
- Ratchet handle also compatible with Model 101 tubing cutter.

| Catalog | Model | Description | Capa | acity | We | Std. Pack | |
|---------|-------|--|-------------|--------|--------------------|-----------|-----------|
| No. | No. | Description | in. | mm | lb. | kg | JIU. FAUK |
| 32573 | | 2-In-1 Close Quarters Quick-Feed Cutter with Ratchet Handle | 1/4 - 1 1/8 | 6 - 28 | 1 ¹ /16 | 0.48 | 1 |
| 86127 | | Close Quarters AUTOFEED Cutter Only | 1/4 - 1 1/8 | 6 - 28 | 5/ ₈ | 0.26 | 6 |
| 32933 | - | Ratchet Handle | - | - | ¥/8 | 0.20 | 1 |

Models 117 and 118 include a self-feeding cutter wheel that automatically cuts after tightening the knob only once (AUTOFEED). *Models 101 and 118 include spare cutter wheel in knob.



CONSTANT SWING TUBING CUTTERS

- Features an enclosed feed screw to eliminate clogging and jamming, grooved rollers for close-to-flare cuts, and a fold-away reamer.
- X-CEL[®] Knob cuts tubing more quickly and easily with our larger, more ergonomic designs.
- X-CEL Wheel Pin changes your cutter wheel quickly using a new ball detent design...no tool needed...no lost clips!
- Spare cutter wheel included in the knob.
- Made from high-strength zinc alloy.
- · Cuts copper, brass, and aluminum tubing and thin-wall conduit.

| Catalog | Model | Description | Std. Wheel | Capa | acity | We | Std. Pack | |
|---------|--------|-----------------------------|-------------|--------------|-------|-------|-----------|-----------|
| No. | No. | Description | Stu. Wileei | in. | mm | lb. | kg | SIU. PACK |
| 31622 | 150 | Constant Swing Cutter | E-3469 | 1/8 - 1 1/8 | 2 20 | - 1 | 0.44 | |
| 31627 | 150 | Above w/H-D Wheel(s) | E-4546 | ''/8 - '/8 | 3-20 | | 0.44 | e |
| 66737 | 150-L | Constant Swing Cutter | E-3469 | 1/4 - 1 1/8 | 6 25 | 1 1/8 | 0.47 | 0 |
| 66742 | 150-LS | Above with Heavy Duty Wheel | E-4546 | '/4 - '/8 | 0-30 | ı'/8 | 0.47 | |





2 SIZES

IN 1

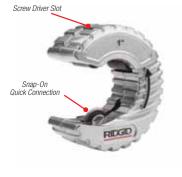
Tubing Cutters



Model 57008



Model 57013



(TOOLTIP)

For best cutting results, change the cutter's wheel pin at least once for every two cutter wheel replacements.

C-STYLE CLOSE QUARTERS COPPER TUBING CUTTERS

- Cut 1/2 and 3/4 tubing with one cutter with quick change feature.
- Snap-on feature for a quick pipe connection.
- Spring loaded cutter wheel provides a constant pressure on pipe.
- RIDGID's X-CEL® Wheel Pin for quick wheel replacement. No tools required.

| Catalog | Model | Description | Capa | acity | We | Std. Pack | |
|---------|-------------|--|-----------------------------------|---------|------|-----------|-----------|
| No. | No. | Description | in. | mm | lb. | kg | JIU. FAUK |
| 57008 | C-Cutter | 1/2" - 3/4" C-Style Copper Tubing Cutter | 1/ ₂ - 3/ ₄ | 13 - 19 | 0.51 | 1.12 | |
| 57013 | - C-Guiller | 1" C-Style Copper Tubing Cutter | 1 | 25 | 0.46 | 1.01 | 1 |
| 57028 | E-3410 | E-3410 Replacement Wheel | - | - | - | - | |







ENCLOSED FEED TUBING CUTTERS

- Features an enclosed feed screw to eliminate clogging and jamming.
- X-CEL[®] Knob cuts tubing more quickly and easily with a larger, more ergonomic design.
- X-CEL Wheel Pin changes your cutter wheel quickly using a new ball detent design...no tool needed... no lost clips!
- · Grooved rollers for close-to-flare cuts.
- Spare cutter wheel included in the knob.
- Fold-away reamer.
- Made from high-strength zinc alloy.
- Cuts hard / soft copper, aluminum, brass and multilayer tubes.

| Catalog | Model | Description | Std. Wheel | Capa | acity | Wei | Std. Pack | |
|--------------|----------------|------------------------------|-------------|-------------|--------|-----|-----------|-----------|
| No. | No. | Description | Stu. Wileei | in. | mm | lb. | kg | SIU. FACK |
| 33055 | 205 | Ratcheting Encl. Feed Cutter | E-3469 | 1/4 - 2 3/8 | 6 - 60 | 0 | 0.01 | 4 |
| 33070 | 205S | Above with Heavy Duty Wheel | E-4546 | 1/4 - 2 3/8 | 6 - 60 | 2 | 0.91 | |
| *33070 is su | itahle for Sta | inless Steel | | | | | | |

QUICK-ACTING TUBING CUTTERS

- Models 151-156 feature a quick-acting design, I-beam construction, hardened wear surfaces and thrust bearing slide assemblies for smooth operation.
- X-CEL® Knob cuts tubing more quickly and easily with a larger, more ergonomic designs.
- X-CEL Wheel Pin changes your cutter wheel quickly using a new ball detent design... no tool needed... no lost clips!
- Available in models for plastic pipe or metallic tubing.
- Models 151 and 152 feature fold-away reamers.
- Model 151-ML is suitable for cutting multilayer tubing.

| Catalog Model No | | Description | Std. Wheel | Capa | city | We | ight | Std. Pack |
|------------------|-----------|----------------------------|--------------|---------------------------------------|-----------|--------|------|-----------|
| No. | Model No. | Description | Stu. Wileei | in. | mm | lb. | kg | SIU. Pack |
| 31632 | 151 | Quick-Acting Cutter | E-3469 | 1/4 - 1 5/8 | 6 - 42 | 1 1/4 | 0.56 | 6 |
| 31637 | 151-P | Above w/Wheel For Plastic | E-2155 | 1/8 - 1 1/4 | 10 - 40 | 1 '/4 | 0.50 | 0 |
| 66747 | 151-ML | Quick-Acting Tubing Cutter | E-545 | E-545 1/8 - 1 1/2 3 | | 1 | 0.5 | 1 |
| 32078 | 151 CSST | Quick Acting CSST Cutter | E-4546 | ³ /8 - 1 | 10 - 25 | 1 1/10 | 0.5 | 6 |
| 31642 | 152 | Quick-Acting Cutter | E-3469 | 1/4 - 2 5/8 | 6 - 66 | | | |
| 31647 | 152-P | Above w/Wheel For Plastic | E-2155 | 1/4 - 2 | 10 - 63 | 2 | 0.00 | |
| 36597 | 153 | Quick-Acting Cutter | E-3469 | 1 ¹ /4 - 3 ¹ /2 | 32 - 90 | 2 | 0.92 | |
| 36592 | 153-P | Above w/Wheel For Plastic | E-2155 | 1 - 3 | 25 - 75 | | | 4 |
| 31652 | 154 | Quick-Acting Cutter | E-2558 | 1 ⁷ /8 - 4 ¹ /2 | 48 - 116 | 0.7/ | 1.72 | |
| 31657 | 154-P | Above w/Wheel For Plastic | E-2156 | 1 1/2 - 4 | 50 - 110 | 3 7/8 | 1.72 | |
| 31662 | 156 | Quick-Acting Cutter | E-2558 | 4 - 6 5/8 | 100 - 170 | ~ | 0.00 | |
| 31667 | 156-P | Above w/Wheel For Plastic | E-2157 4 - 6 | 4 - 6 | 110 - 160 | 5 | 2.23 | |

* Nominal plastic pipe size.

RIDGID® QUICK-ACTING PLASTIC CUTTER MODELS ARE EQUIPPED TO EASILY CONVERT TO CUT COPPER OR OTHER METALLIC TUBING.

- 1. Remove spare copper cutting wheel from knob.
- 2. Reverse knob position so that the "Cu" notation is visible inside the knob.
- 3. Screw knob back on to handle.
- 4. Using the X-CEL Wheel Pin, you can quickly replace the existing plastic cutting wheel with the copper cutting wheel. You're now ready to cut copper, aluminum, and brass tubing.
- 5. When you wish to revert to plastic cutting, follow the same instructions but make sure to reposition knob so that "PE" and "PVC" notations are visible inside knob.







SCREW FEED TUBING CUTTERS

- Clean, square cuts are easily made on copper, brass, aluminum and thin-wall steel.
- X-CEL® Knob cuts tubing more quickly and easily with a larger, more ergonomic designs.
- Models 10, 15 and 20 feature a convenient fold-away reamer.

| Catalog | Model | Description | Std. Wheel | Capa | acity | We | Std. Pack | |
|---------|-------|-------------------------------|-------------|--|---------|-------|-----------|-----------|
| No. | No. | Description | Stu. Wileei | in. | mm | lb. | kg | JIU. FOLK |
| 32910 | 10 | Tubing and Conduit Cutter | F-158 | 1/8 - 1 | 3 - 25 | 7/8 | 0.4 | |
| 32915 | 10 | Above w/H-D Wheel | E-1240 | 1/ ₈ - 1 | 3 - 25 | •/8 | 0.4 | 6 |
| 32920 | 15 | Tubing and Conduit Cutter | F-158 | ³ / ₁₆ - 1 1/ ₈ | 5 - 28 | 1/- | 0.68 | . 0 |
| 32925 | 10 | Above w/H-D Wheel | E-1240 | ³ /16 - 1 ¹ /8 | 5 - 28 | 1/2 | 0.00 | |
| 32930 | 20 | Tubing and Conduit Cutter | F-158 | 5/8 - 2 1/8 | 16 - 54 | 1 3/4 | 0.79 | |
| 32935 | 20 | Above w/H-D Wheel | E-1240 | 5/8 - 2 1/8 | 16 - 54 | 1 %/4 | 0.79 | 4 |
| 32940 | 20 | Tubing and Conduit Cutter | E-2558 | 1 - 3 1/8 | 25 - 79 | 3 1/2 | 1.6 | |
| 32950 | 30 | Above w/H-D Wheel (for steel) | E-2191 | 1 - 3 1/8 | 25 - 79 | ა'/2 | 1.6 | |

STAINLESS STEEL TUBING CUTTERS

- These tubing cutters have been designed for optimized performance on Stainless Steel tube.
- A contoured frame allows for easy alignment while adjusting the cutter to make a cut.
- Ergonomic knob allows for easy adjustments.
- Now includes X-CEL[®] Knob for quicker cutting.
- Six individual bearings in the 15-SI and 35S and 12 in the 65S replace traditional rollers. The bearings create a smoother cut, and allow for increased speed around the tube.
- Specially designed Stainless Steel cutter wheel in 35S and 65S contains bearings in the hub, to decrease drag around the tube for a smoother cut.

| Catalog | Model | Description | Std. | Cap | acity | Wei | Std. | |
|---------|----------|--|--------|--|-------------|------------------|------|------|
| No. | No. | Description | Wheel | in. | mm | lb. | kg | Pack |
| 97212 | 15-SI | Stainless Steel Tubing & Conduit Cutter | E-1525 | ³ / ₁₆ - 1 ¹ / ₈ | 5.0 - 28.0 | 1 1/2 | 0.68 | |
| 29963 | 35S | Stainless Steel Tubing Cutter | E-635 | 1/4 - 1 3/8 | 6.0 - 35.0 | 7/ ₈ | 0.4 | 1 |
| 31803 | 65S | Stainless Steel Quick-Acting Tubing Cutter | E-635 | 1/4 - 2 5/8 | 6.0 - 67.0 | 1 1/2 | 0.68 | |
| 32078 | 151 CSST | Quick Acting CSST Cutter | E-4546 | ³ /8 - 1 | 10.0 - 25.0 | 1 1/10 | 0.5 | 6 |
| 29973 | E635 | Stainless Steel Cutter Wheel with Bearings | - | - | - | 1/ ₃₂ | 0.01 | 1 |



INTERNAL TUBING CUTTERS

- For trimming tubing below floor level for shower/floor drain installations, or above the ceiling for sprinkler head installations.
- Model 106 features a tool steel and aluminum body while 108 and 109P have cast iron bodies.
- Each model features hardened steel rollers and cutter wheels.
- Model 109P is equipped to cut PVC or ABS plastic.

| Catalog | Model | Description | Std. Wheel | Capa | acity | We | Std. Pack | |
|---------|-------|---------------------------|-------------|-----------|----------|--------------|-----------|-----------|
| No. | No. | Description | Stu. Wileei | in. | mm | lb. | kg | JIU. FOLK |
| 33005 | 106 | Internal Cutter | E-2558 | 2 - 3 | 50 - 75 | 2 3/8 | 1.1 | |
| 83240 | 108 | | E-2558 | 1 ¼ - 2 | 32 - 50 | 2 | 0.9 | - |
| 83290 | 109 | 2-Handle Internal Cutter | E-2558 | 2 1⁄2 - 4 | 60 - 100 | 4 | 10 | |
| 83295 | 109-P | Above w/Wheel for Plastic | E-5299 | 2 ¼ - 4 | 60 - 100 | 4 | 1.8 | |





Tubing Cutter Replacement Wheels

Always use genuine RIDGID[®] Cutter Wheels. These wheels are precision-machined from high-grade steel and are engineered for long life and maximum cutting accuracy.



| | Tubing (Origina |) Cutters | | Catalog No. | 32910 | 32920 | 97212 | 29963 | 31803 | 32078 | 32930 | 32940 | 40617-86127 | 32975-32985-97787 | 33005 | 83240 | 83290 | 83295 | 31622 | 31632 | 31637 | 31642 | 31647 | 36597 | 36592 | 31652 | 31657 | 31662 | 31667 | 33055 | 93492 | 10973 | 57008 | 57013 | |
|---------------|--------------------|--------------|--------------|----------------|-------|-------|-------|-------|-------|-------|-------|-------|-------------|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------------------------------|
| | | | | Model No. | 10 | 15 | 15-SI | 35S | 65S | CSST | 20 | 30 | 101/118 | 103/104/117 | 106 | 108 | 109 | 109P | 150 | 151 | 151-P | 152 | 152-P | 153 | 153-P | 154 | 154-P | 156 | 156-P | 205 | 122 | 122XL | C34 | C10 | |
| | Catalog No. | Model No. | Std. Pack | Blade Exp. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Application/Material |
| | 33210 | E-702 | 1 | .500 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Heavy Wall PVC, ABS |
| | 33165 | E-1240 | 12 | .162 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Steel – SS |
| | 33200 | E-1740 | 1 | .147 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Soft Flexible Pipe |
| | 74720 | E-2155 | 1 | .286 | | | | | | | | | | | | | | | | | • | | • | | • | | | | | | | | | | PE, PB, PP, Std. & Heavy Wall |
| | 74730 | E-2156 | 1 | .412 | | | | | | | | | | | | | | | | | | | | | | | • | | | | | | | | PE, PB, PP, Std. & Heavy Wall |
| | 74735 | E-2157 | 1 | .500 | | | | | | | | | | | | | | | | | | | | | | | | | • | | | | | | PE, PB, PP, Std. & Heavy Wall |
| | 33175 | E-2191 | 6 | .292 | | | | | | | | | | | | | | | | | | | | | | | | | | | • | | | | Steel Tubing |
| | 33170 | E-2558 | 6 | .220 | | | | | | | | | | | | | | | | | | | | | | \bullet | | | | | | | | | Aluminum & Copper |
| s | 83235 | E-2880 | 1 | .747 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | PE, PB, PP, Std. & Heavy Wall |
| Cutter Wheels | 33205 | E-2990 | 1 | .112 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Steel, Aluminum & Copper |
| er W | 33185 | E-3469 | 12 | .149 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Aluminum & Copper |
| Cutto | 34695 | E-3495 | 1 | .290 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Aluminum |
| | 33190 | E-4546 | 6 | .120 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Steel – SS |
| | 33195 | E-5272 | 6 | .290 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | PVC, ABS, Std. Wall |
| | 33180 | E-5299 | 6 | .412 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | PVC, ABS, Std. Wall |
| | 33160 | F-158 | 12 | .149 | | • | | | | | • | | | | | | | | | | | | | | | | | | | | | | | | Aluminum & Copper |
| | 88260 | E-10279 | 1 | .185 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | Thin-Wall PVC |
| | 96397 | E-1525 | 1 | .120 | | | • | | | | | | | | | | | | | | | | | | | | | | | | | | | | Stainless Steel |
| | 33551 | 122SS | 1 | .292 | | | | | | | | | | | | | | | | | | | | | | | | | | | | • | | | Stainless Steel |
| | 29973 | E-635 | 1 | .120 | | | | • | • | | | | | | | | | | | | | | | | | | | | | | | | | | Stainless Steel |
| | 33190 | E-4546 | 1 | .120 | | | | | | • | | | | | | | | | | | | | | | | | | | | | | | | | Stainless Steel |
| | 57028 | E-3410 | 1 | .142 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | • | • | Copper |

● Denotes Cutter Wheels furnished with original product. ▲ Denotes alternate Cutter Wheel.

